



## Process Flow Diagram Explanation for n-Hexane Production

The provided flowchart outlines the production process of **n-Hexane**, a key hydrocarbon solvent. Below is an English explanation of each step:

### 1. Feedstock (原料)

- The process begins with raw hydrocarbon feedstock, typically derived from petroleum refining or natural gas processing.

### 2. Hydrogenation (加氢)

- The feedstock undergoes **hydrogenation** to saturate unsaturated hydrocarbons (e.g., alkenes) and remove impurities like sulfur.

### 3. Light Ends Removal (脱轻)

- Lighter hydrocarbons (e.g., C4-C5) are separated through distillation or stripping to isolate the desired C6 fraction.

#### 4. C5 Components (C5组分)

- The removed **C5 fraction** (e.g., pentanes) is either further processed or sent for other uses.

#### 5. Isohexane Separation (异己烷 & 脱异己烷)

- The C6 stream contains **isohexane (branched C6 isomers)**, which is separated (脱异己烷) to improve n-Hexane purity.

#### 6. Heavy Ends Removal (脱重)

- Heavier hydrocarbons (C7+) are removed via distillation to prevent contamination.

#### 7. Storage (储罐)

- The purified n-Hexane is temporarily stored before final processing or distribution.

#### 8. Final Hydrogenation (加氢)

- An optional secondary hydrogenation ensures complete saturation and purity.

#### 9. n-Hexane Product (正己烷成品)

- The final **n-Hexane** product meets industry specifications for solvents or chemical synthesis.

#### 10. Post-Hexane Components (正己烷后组分)

- Residual streams (e.g., remaining isomers or heavies) may be recycled or repurposed.

### Key Notes:

- The process emphasizes **separation (distillation) and purification (hydrogenation)** to achieve high-purity n-Hexane.
- Branched isomers (e.g., isohexane) are removed to meet linear alkane requirements.

